PIPPES FOR GENERAL APPLICATIONS UNI EN 10216-1
Non-alloy steel seamless pipes

USE
Pressure plants at room temperature

STEEL GRADE
P195TR1-P195TR2/P235TR1-P235TR2/P265TR1-P265TR2

PROCESSING
➡️ Seamless

TOLERANCES
THICKNESS AND OUTSIDE DIAMETER

<table>
<thead>
<tr>
<th>Diameter (mm)</th>
<th>Tolerance D</th>
<th>≤0,025</th>
<th>&gt;0,025 ≤0,050</th>
<th>&gt;0,050 ≤0,10</th>
<th>&gt;0,10*</th>
</tr>
</thead>
<tbody>
<tr>
<td>D ≤219,1</td>
<td>+/-1% or +/-0,5mm</td>
<td></td>
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<tr>
<td>D &gt;219,1</td>
<td>whichever is the larger</td>
<td>+/-20%</td>
<td>+/-15%</td>
<td>+/-12,5%</td>
<td>+/-10%*</td>
</tr>
</tbody>
</table>

*For outside diameters D ≥355,6mm it is permitted to exceed the upper wall thickness locally by a further 5% of the wall thickness t

MASS
For the mass per unit length the provisions of EN 10220 apply

STRAIGHTNESS
• ≤0,0015 length of each pipe
• Defects exceeding 1m must not be greater than 3mm

MARKING
Marking must be applied indelibly at one end
For pipes with D ≤ 51mm marking may be replaced by a label applied to the pipe bundle or to the packaging
Marking must include the following information:
➡️ Manufacturer’s name or trademark
➡️ Number of the current European standard and the name of the steel
Any additional requests shall be agreed during the order

CERTIFICATION
UNI EN 10204

SIZE RANGE
UNI EN 10220